



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

41232-200-001-001
Job Sheet 168394



Part No: 41232-200-001-001

Job Qty: 1 ea

Part Name: LH Step Actuator



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/14/17

Job Tracking No:

Due Date: 11/20/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV IR IPP Rev:A New Issue 07-02-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/18/17	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	1 pcs		11/20/17	0.00	1.00	Small Fab		
120	QC	1 pcs		11/20/17	0.00	0.00	QC5		
130	Packaging	1 pcs		11/20/17	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		11/20/17	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1- Assemble as per Dwg 41232-200-001 2-Torque as per Dwg 41232-200-001

DAS
21
9-89

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	41232-200-002-001 F105453	1	16	0	0
	41232-200-002-003 F107899	1	13	0	0
	41232-200-002-005 F107898	1	17	0	0
	41232-200-005-003 F134069	2	2	0	0
	AN3-22A F110998	1	13	0	0
	AN315-4R F1128978	1	76	0	0
	AN842-4D F1122170	1	14	0	0
	D3975-042 F61299	1	9	0	0
	MS16996-23 F112492-40	1	361	0	0
	MS20822-4 F1126275	1	2	0	0
	MS21042L3 5000676	1	1,160	0	0
	NAS1149D0363J F1137963-15	2	501	0	0
	NAS1149D0463J 5000684	2	1,149	0	0
	S-1455 F111342	1	45	0	0

Part Specifications

Specifications could not be found.

Plex 11/14/17 9:17 AM dart.lacelle.linda

DART
AEROSPACE
S009760

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LH Step Actuator

PART NO:

41232-200-001-001

Revision:

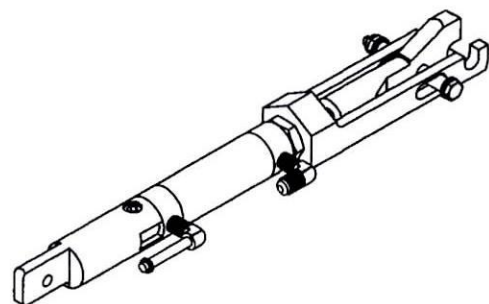
Operation:

Change No:

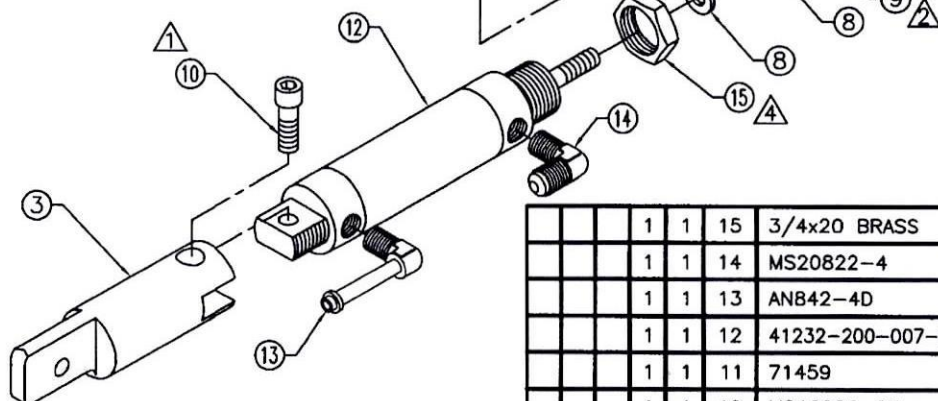
Start up Operation

Mfg Date: 11/14/17

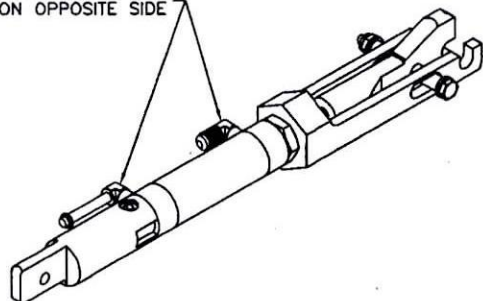
Job No: 168394



-001 L/H ACTUATOR ASSY



INSTALL ITEM #12
ON OPPOSITE SIDE



-002 R/H ACTUATOR ASSY

- ⚠ TORQUE 80-100 IN.-LB.
⚠ TORQUE 20-25 IN.-LB.
⚠ TORQUE 50-75 IN.-LB.
⚠ TORQUE 50-75 IN.-LB.

NOTES:

	1	1	15	3/4x20 BRASS	CYLINDER NUT					
	1	1	14	MS20822-4	ELBOW					
	1	1	13	AN842-4D	ELBOW					
	1	1	12	41232-200-007-001	CYLINDER					
	1	1	11	71459	SPRING					
	1	1	10	MS16996-23	CAP SCREW					
	1	1	9	AN315-4R	NUT					
	2	2	8	AN960JD416	WASHER					
	2	2	7	AN960JD10	WASHER					
	1	1	6	MS21042-L3	NUT					
	1	1	5	AN3-22A	BOLT					
	2	2	4	41232-200-005-003	SPACER					
	1	1	3	41232-200-002-005	PIVOT ARM					
	1	1	2	41232-200-002-003	LATCH					
	1	1	1	41232-200-002-001	TUBE					
				-002	R/H ACTUATOR ASSY					
				-001	L/H ACTUATOR ASSY					
	-002	-001	FND NO.	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL SPEC	ZONE	

NO. REQ'D PER ASSY				LIST OF MATERIAL											
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						CHECK		D. MURPHY		5/20/02					
						STRESS						STEP ACTUATOR ASSY			
						PROJ. ENGR.									
						HEAT TREAT									
-002-001 1 41232-000-001				NEXT ASSEMBLY		DWG. SIZE		C		SCALE		NONE		REV.	
DASH NO.				REQ'D PER ASSY		FINISH		Era Aviation, Inc.		DWG. NO.		41232-200-001			